Sample preparation of solid pharmaceuticals including powders, tablets, capsules and other forms involve grinding. Considering that only small amounts of sample may be available, traditional preparation as pressed pellets is not always possible.

The preparation of capsules involves additional steps as both the capsule and the drug in it require different preparation methods. Note that you can easily prepare liquid pharmaceuticals and pastes using generic sample preparation for liquids.

Loose powder cups

When larger amounts of sample are available, you can use traditional liquid cups for the analysis of loose powders. This is a quick and practical solution when the sample must be recovered or when accuracy and reproducibility are not the main drivers.

Small mass holder

When only very small amounts of sample are available, you can use Malvern Panalytical's patented small <u>mass</u> <u>holder</u>. This sample holder is easy to use and it requires minimal sample amounts ~ 100 mg.

Crushing

You may have to reduce the size of your sample to allow for further processing, such as representative subsampling, homogenization and grinding. Crushing of the material is then required.

Grinding

Grinding of the material into a fine powder is required to minimize undesired particle size effects and allow further processing like pressing or <u>fusion</u>.

Pressing

Pressed powders are often used in production control environments, especially if the calibration ranges are narrow.

Pellets can be pressed freely into Al cups or steel rings. The use of binders is usually required to achieve the necessary mechanical stability and robustness. Note that the ultra-wax.binder is used for the preparation of high-quality pellets for the most demanding applications. It can be found on Malvern Panalytical's eStore.











Why choose us?

When you make the invisible visible, the impossible is possible.

Our analytical systems and services help our customers to create a better world. Through chemical, physical and structural analysis of materials, they improve everything from the energies that power us and the materials we build with, to the medicines that cure us and the foods we enjoy.

We partner with many of the world's biggest companies, universities and research organizations. They value us not only for the power of our solutions, but also for the depth of our expertise, collaboration and integrity.

With over 2200 employees, we serve the world, and we are part of Spectris plc, the world-leading precision measurements group.

Malvern Panalytical. We're BIG on small™

Service & Support

Malvern Panalytical provides the global training, service and support you need to continuously drive your analytical processes at the highest level. We help you increase the return on your investment with us, and ensure that as your laboratory and analytical needs grow, we are there to support you.

Our worldwide team of specialists adds value to your business processes by ensuring applications expertise, rapid response and maximum instrument uptime.

- · Local and remote support
- · Full and flexible range of support agreements
- · Compliance and validation support
- Onsite or classroom-based training courses
- · e-Learning training courses and web seminars
- · Sample and application consultancy



Malvern Panalytical

Grovewood Road, Malvern, Worcestershire, WR14 1XZ, United Kingdom

Tel. +44 1684 892456 Fax. +44 1684 892789 Lelyweg 1, 7602 EA Almelo, The Netherlands

Tel. +31 546 534 444 Fax. +31 546 534 598